

# BJM 3DP C&B ASIGA MAX UV 385 WORKFLOW

## PRINT SETTINGS

Layer thickness ( $\mu\text{m}$ )

50

Irradiance ( $\text{mW}/\text{cm}^2$ )

6.0

Exposure Time  
(s)

0.55

## WASH CYCLE 1

Agitation Method

Ultrasonic bath

Cleaner

IPA

Cleaning time (min)

3

## WASH CYCLE 2

Socked micro brush

IPA

-



## WAIT BEFORE POST CURING

Waiting Time (min) 30

Temperature ( $^{\circ}\text{C}$ ) 37

## POST CURING

Model

Otoflash G171

Settings

N/A

Atmosphere

Ambient

Flashes

2000

Flip & Repeat

Yes

## TERMAL TREATMENT

Ramp up ( $^{\circ}\text{C}/\text{min}$ )

N/A

Holding Temp. ( $^{\circ}\text{C}$ )

N/A

Holding Time (h)

N/A

Ramp down ( $^{\circ}\text{C}/\text{min}$ )

N/A